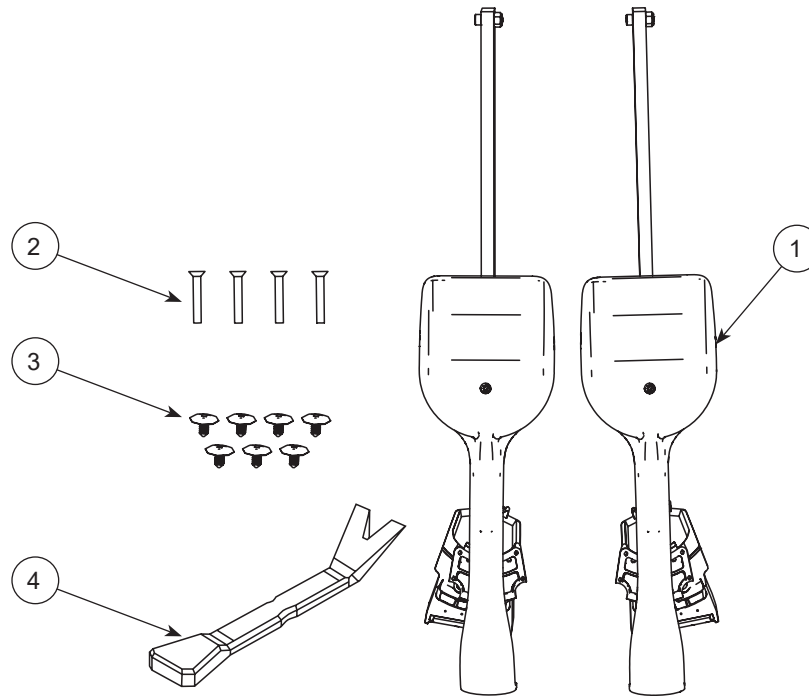


3500148 Stirrup Assembly Service Kit



Item No.	Description	Qty
1	Stirrup Assembly	2
2	#10 Screw, 1-1/4" Long	4
3	Push Rivet	7
4	Pry Bar	1

Tools Required

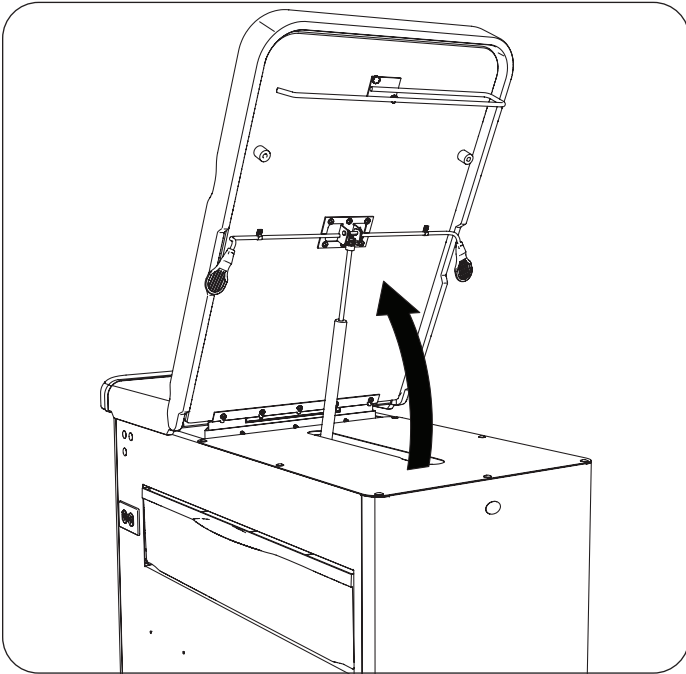
1. Phillips Screwdriver
2. 3/8" Deep Socket or Open End Wrench

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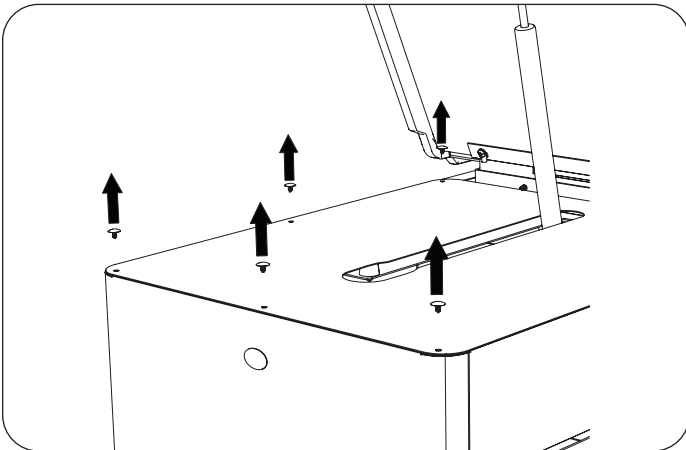
The Brewer Company, LLC
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Menomonee Falls, WI 53051
P 1.888.Brewer.1
F 262.251.2332
E customerservice@brewercompany.com
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Remove the Leg Extension

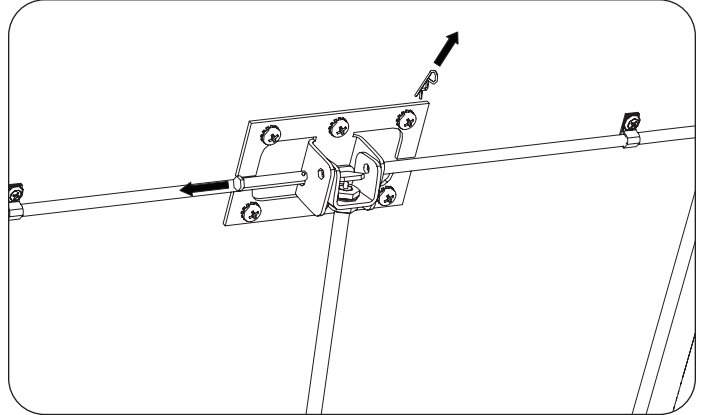
1. Lift the actuator handle and raise the upholstered backrest into an upright position.



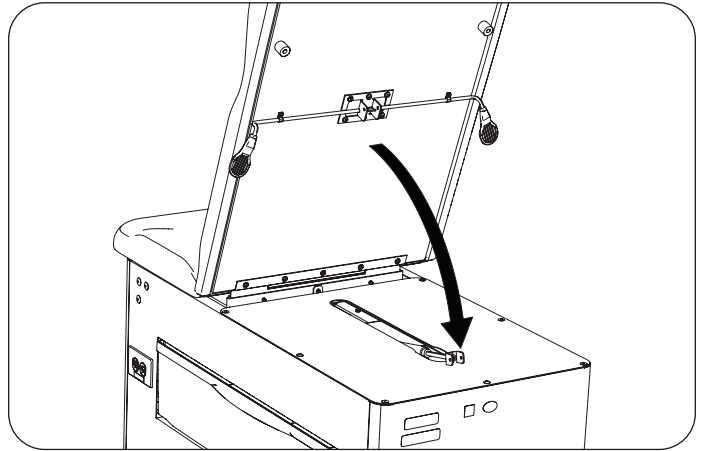
2. Remove the seven barbed rivets from the barrier panel with the pry tool included in the kit (not all rivets shown in illustration).



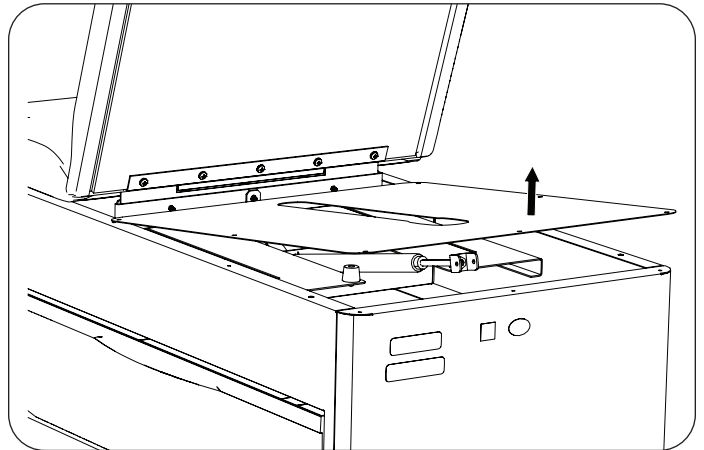
3. Remove cotter pin and clevis pin for gas cylinder.



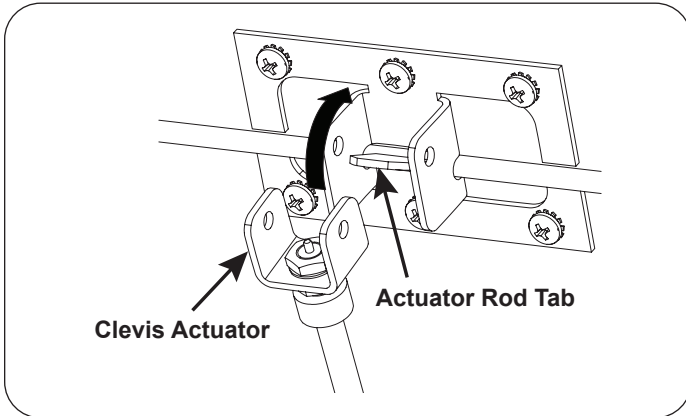
4. Rest gas cylinder on barrier panel.



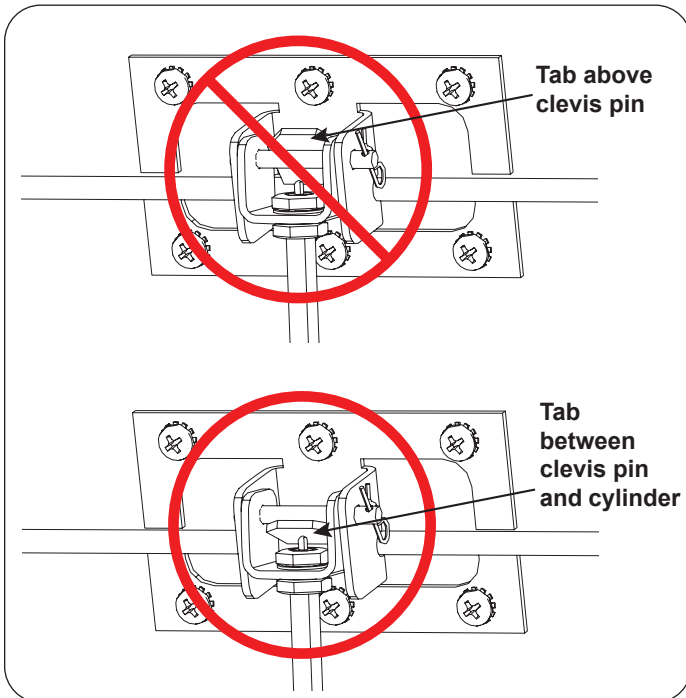
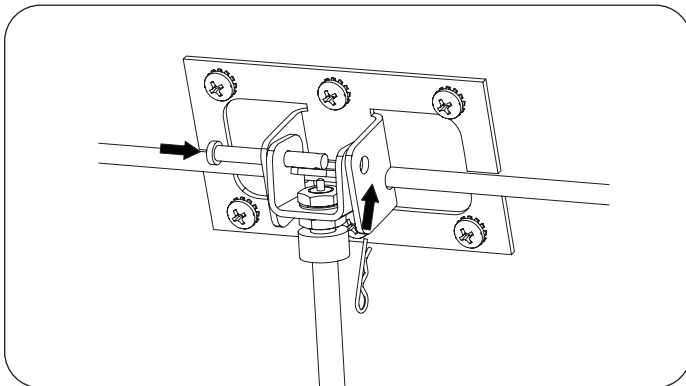
5. Remove barrier panel.



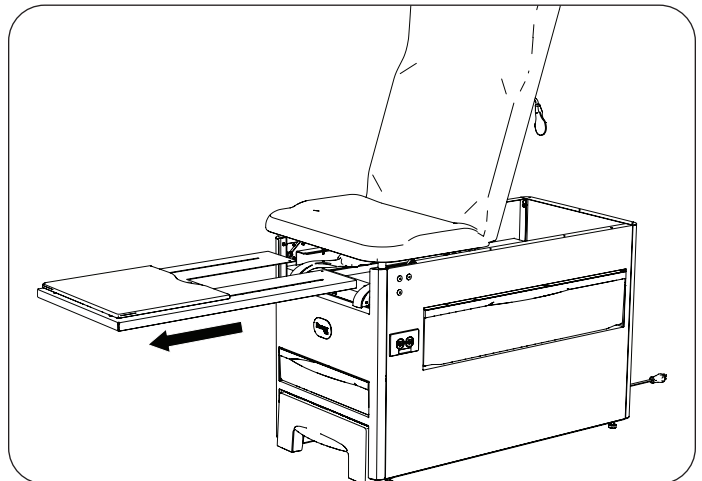
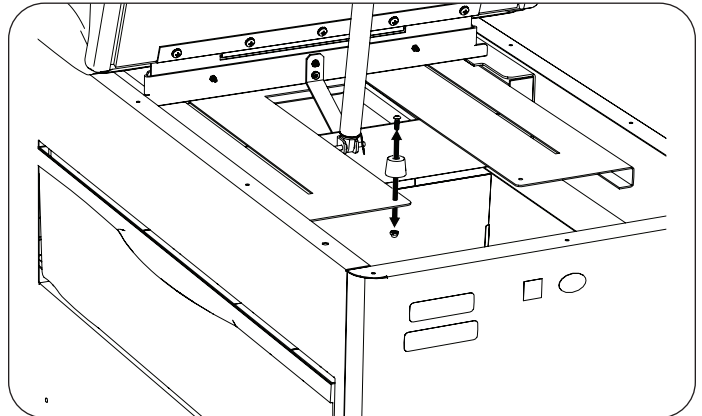
6. Raise the cylinder up into the seat bracket located on the back surface of the backrest.



7. Insert the clevis pin through the actuator clevis and seat bracket making sure the tab on the actuator rod is between the clevis pin and top of the cylinder. Insert cotter pin into clevis pin.

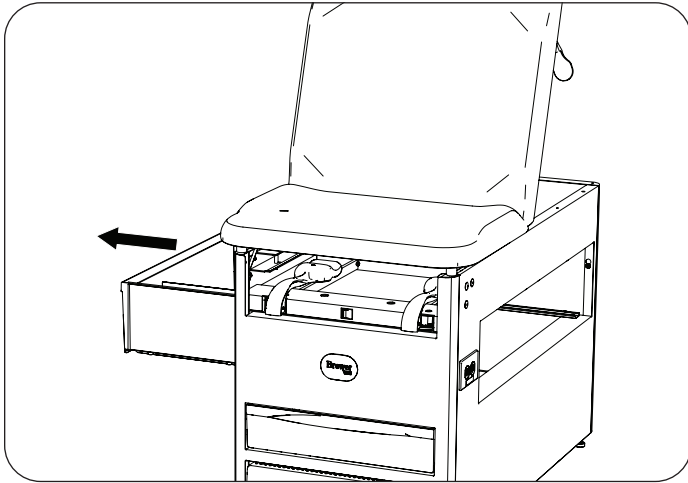


8. Remove rear leg extension bumper and remove leg extension. Save hardware for reinstallation.

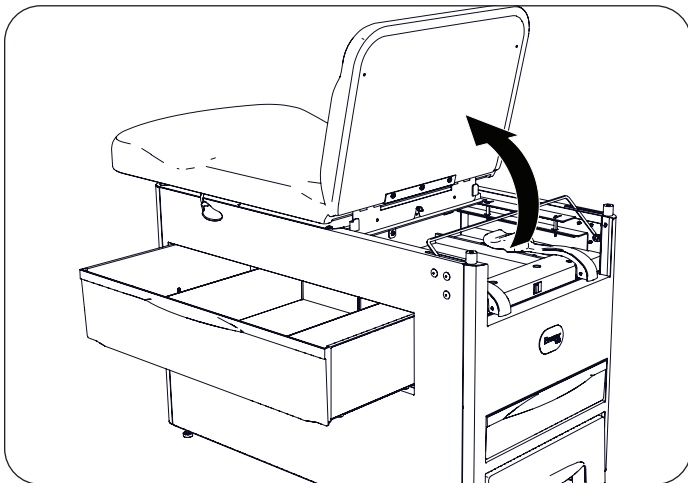


Remove the Stirrup Assembly

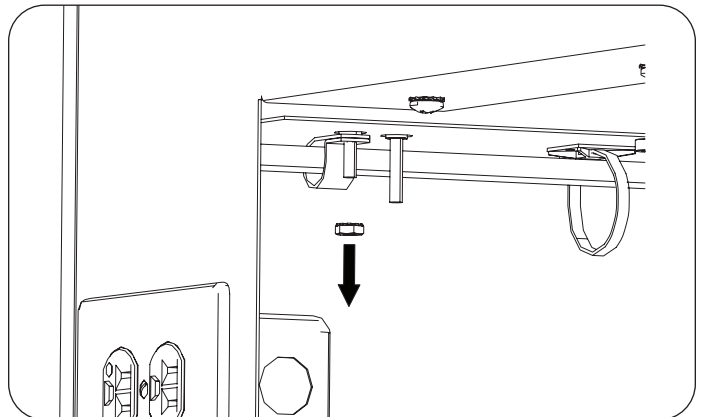
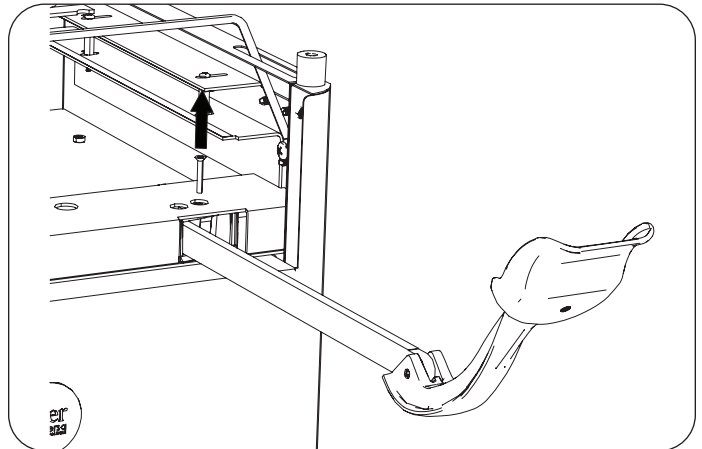
1. Push the rear drawer to the right side of the table.



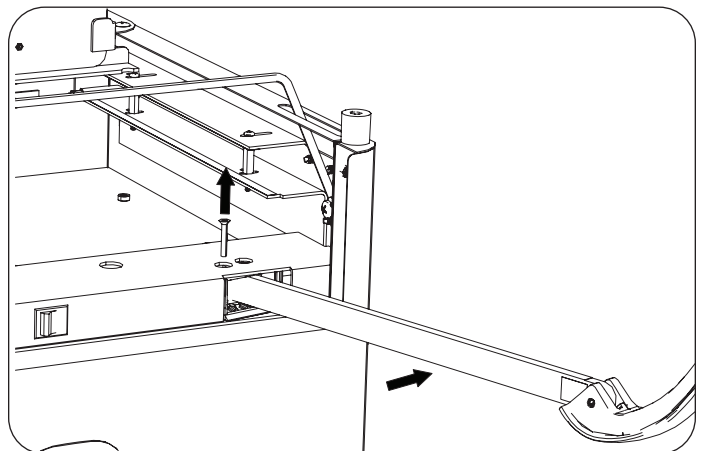
2. Lay the backrest down to a complete horizontal position. Raise the seat and prop it in the upright position. (Prop is not shown in illustrations.) Do not bend seat rearward onto backrest to prevent tearing upholstery.



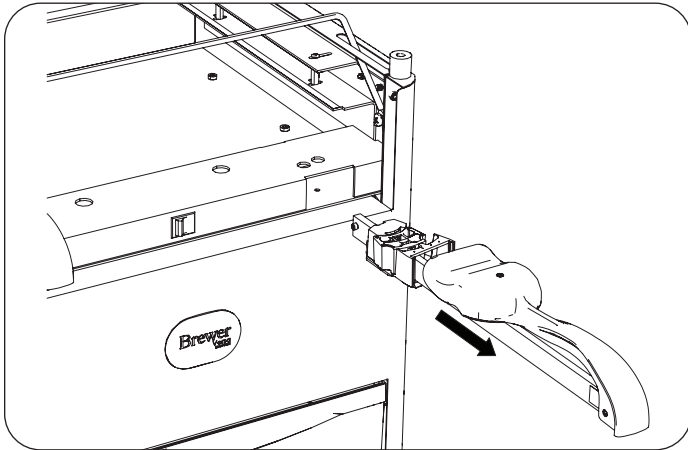
3. Extend the stirrup assembly to be replaced. Move the stirrup beam to the inside position. Remove the outer stirrup assembly mounting screw. If your table is equipped with a drawer warmer, remove the nut and cable clamp attached to the outer mounting screw by accessing through rear drawer opening.



4. Move the stirrup beam to the outside position. Remove the inner stirrup assembly mounting screw.

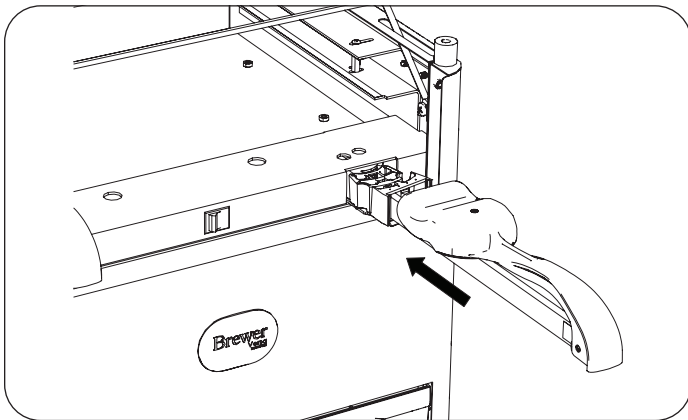


- Remove the stirrup assembly from the table and discard.

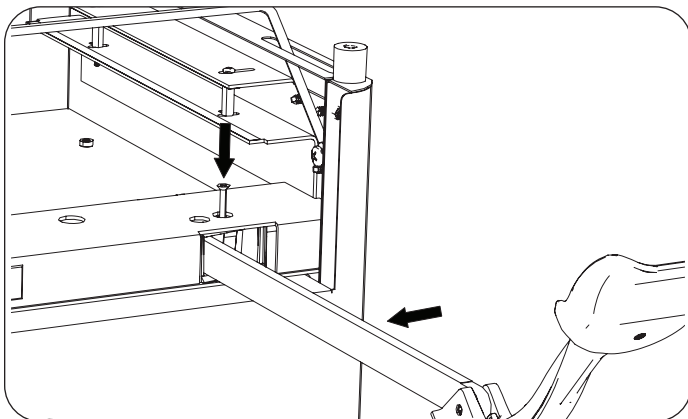


Install the Stirrup Assembly

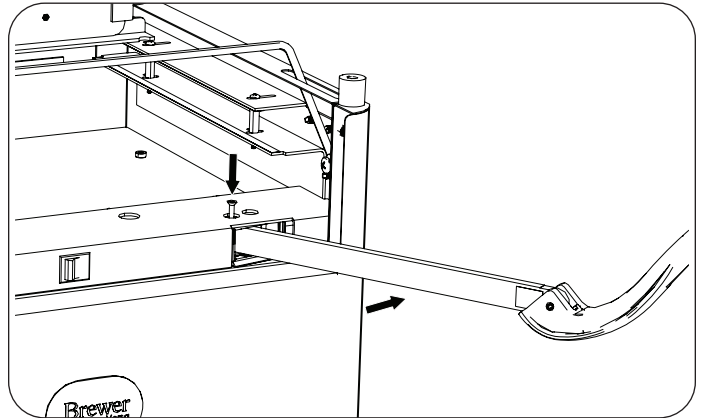
- Insert the new stirrup assembly into the table cavity.



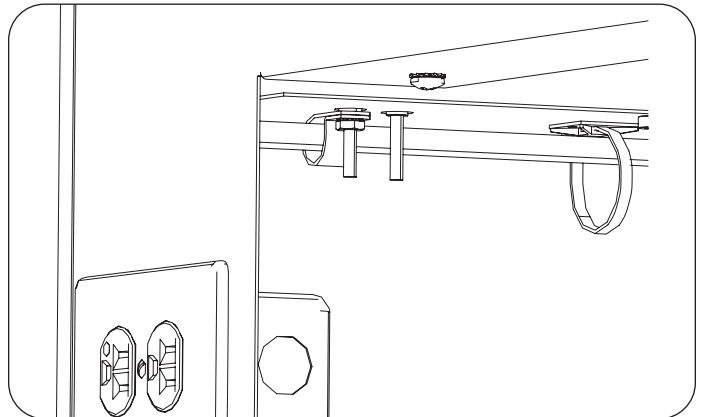
- Move the stirrup beam to the inside position and install the #10 x 1-1/4" flat head screw.



- Move the beam to the outside position and install the second screw.

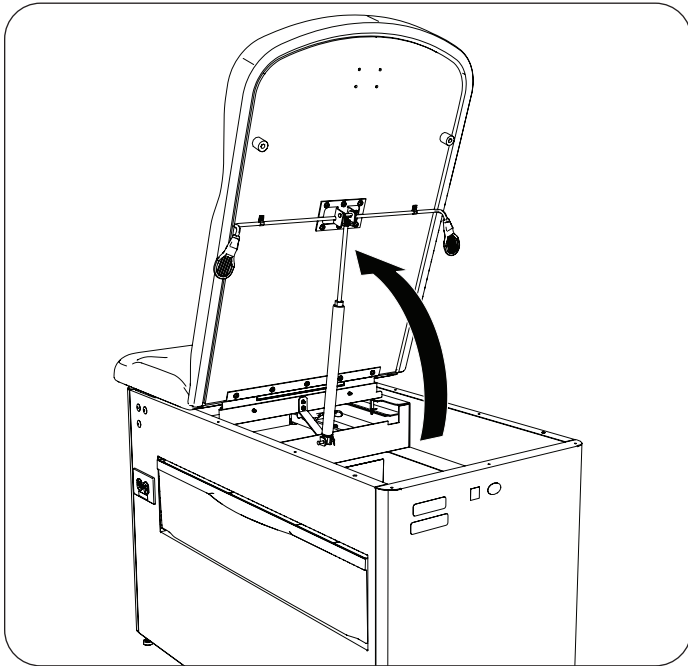


- For tables equipped with drawer warmer install cable clamp and nut onto outer stirrup mounting screw. Access through rear drawer opening.

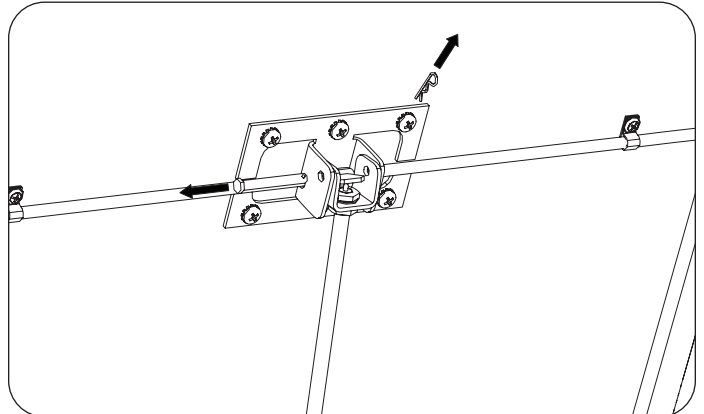


- Repeat removal and installation steps for second stirrup.

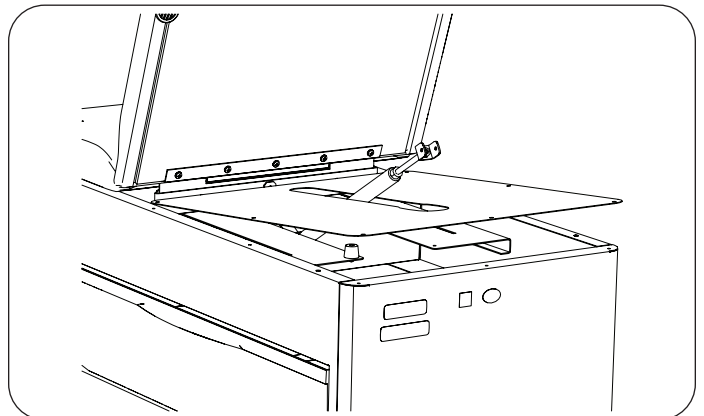
- Remove the seat prop and lower seat to the flat position. Lift the actuator handle and raise the upholstered backrest into an upright position.



- Remove cotter pin and clevis pin for gas cylinder.

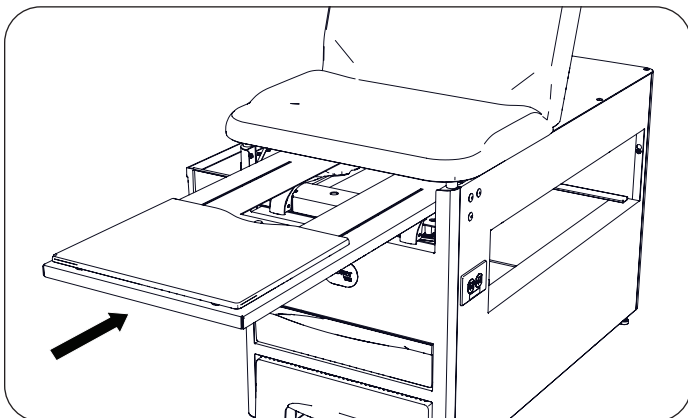


- Slide barrier panel over gas cylinder. Rest barrier panel on table. Rest gas cylinder on barrier panel.

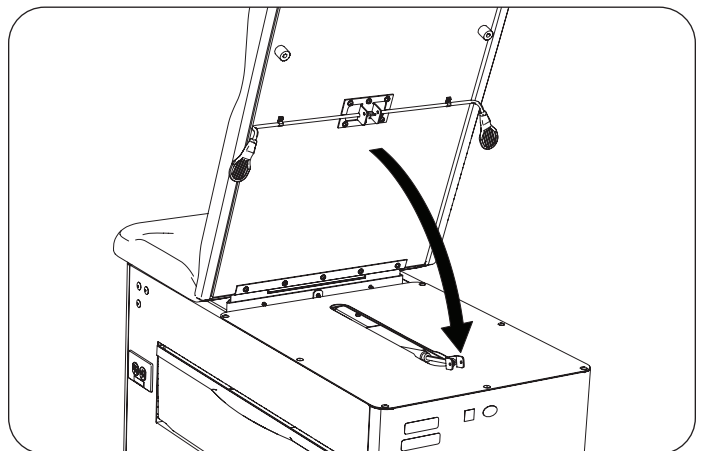
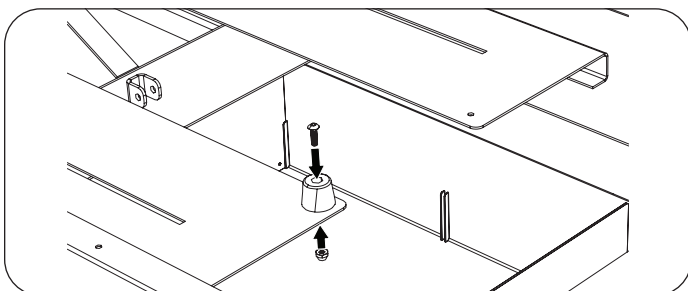


Install the Leg Extension

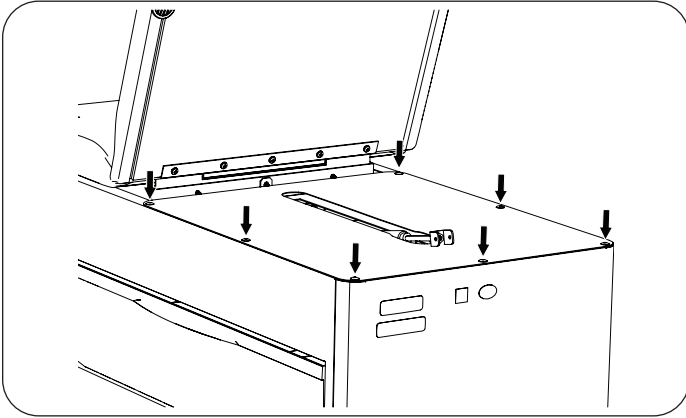
- Place debris pan and toe board on leg extension. Insert leg extension by sliding it all the way into the channel on both sides of the table.



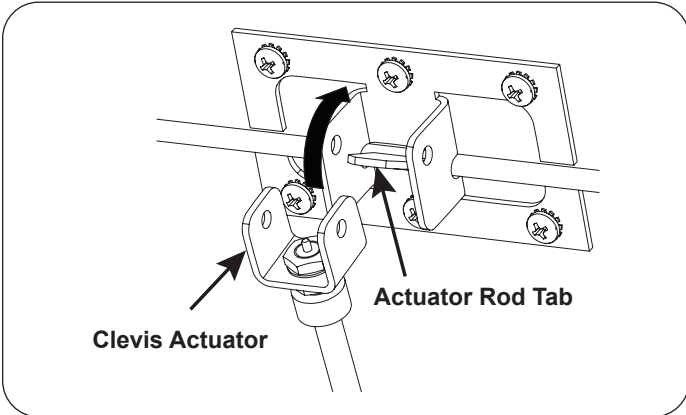
- Attach rear leg extension bumper using nut removed in previous step.



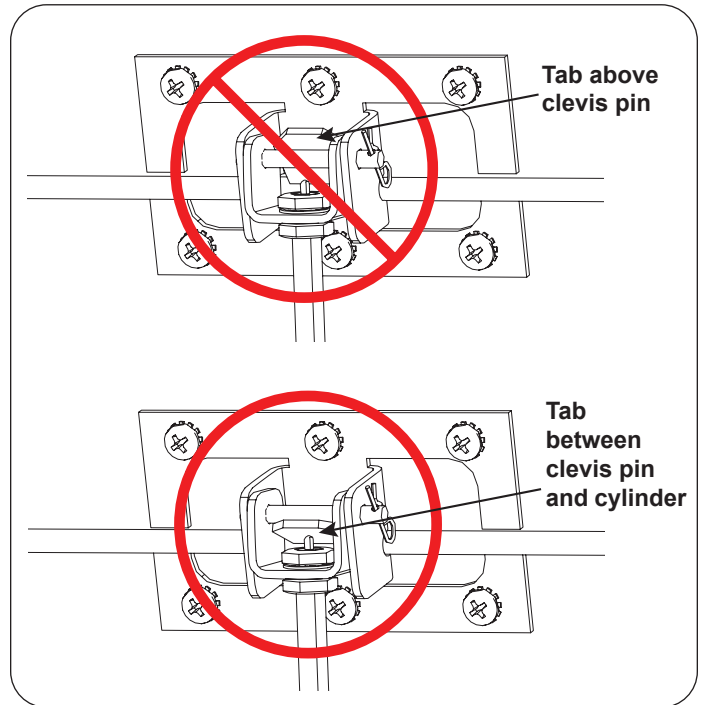
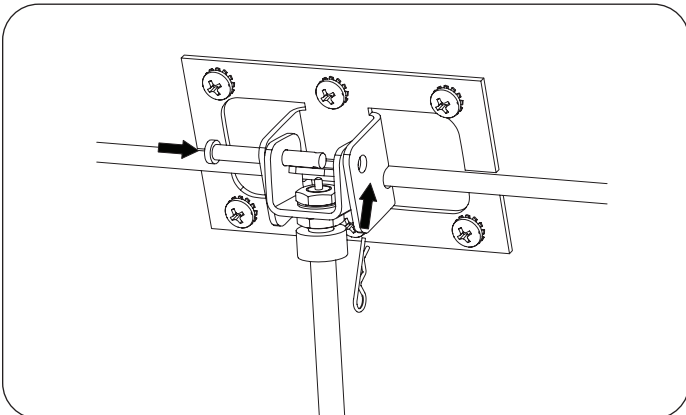
5. Realign the barrier panel to the exam table and refasten it to the exam table using the provided push rivets.



6. Raise the cylinder up into the seat bracket located on the back surface of the backrest.



7. Insert the clevis pin through the actuator clevis and seat bracket making sure the tab on the actuator rod is between the clevis pin and top of the cylinder. Insert cotter pin into clevis pin.



8. Ensure the gas cylinder works correctly by raising and lowering the upholstered backrest several times.

