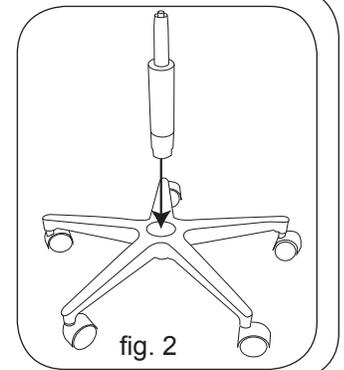
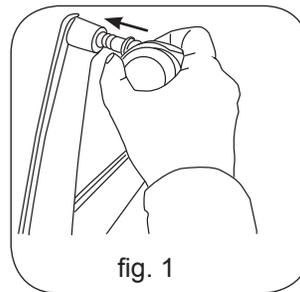


*Note: stools shown are only representative examples. Your model and configuration may be different, but the assembly procedures below will help you to assemble the stool you have.*

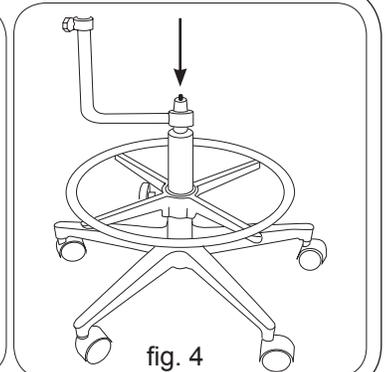
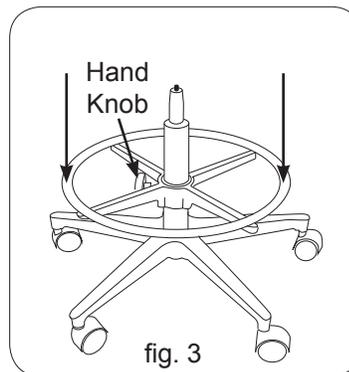
### Stool Assembly

**Note: your stool may come partially pre-assembled**

1. Remove all parts from carton and make sure all components are included for your model before assembling. Note: yours may not have a backrest or footring etc. depending on your model.
2. Press the (5) casters (or glides) into base (fig. 1). Protective film can be removed from casters.
3. Set base on floor.
4. Insert cylinder into hole in base (fig. 2).



5. If a footring is included, loosen hand knob, and slide the ring over the cylinder (fig. 3). Wetting the cylinder with water may ease installation of footring.
6. If swingarm is included, lower it onto the spindle of the cylinder, and press down firmly until it contacts the locking collar on the cylinder (fig. 4).



7. If your stool has a backrest, Insert the backrest upright bar into the slot until the threaded hole appears (fig. 6).
8. Place the star washer on the hand knob, then the bellville washer convex side up, and screw the hand knob into the threaded hole (figs. 5 and 6).
9. Place hole in seat plate atop cylinder spindle, and sit on seat several times to secure components.

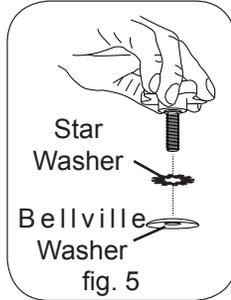


fig. 5

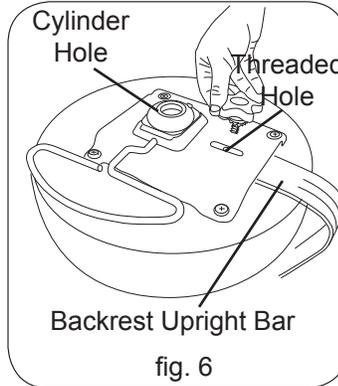


fig. 6

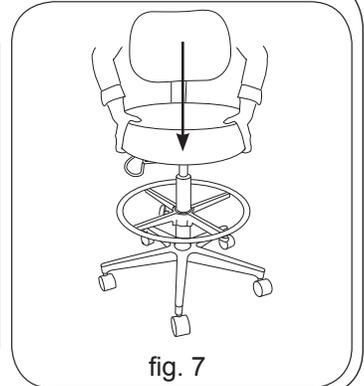


fig. 7

10. If your stool has a body support, loosen, but do not remove the hand knob on the swingarm (fig. 8).
11. Insert the body support into the swing-arm so that the adjustment groove (figs. 9 and 10) on the ratchet assembly is in line with the hand knob.
12. Slowly tighten the hand knob to ensure that end of threaded portion aligns with the adjustment groove (fig. 10).

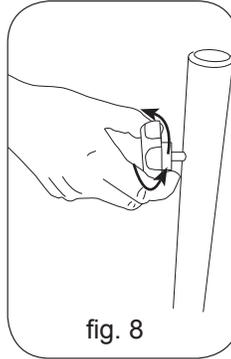


fig. 8

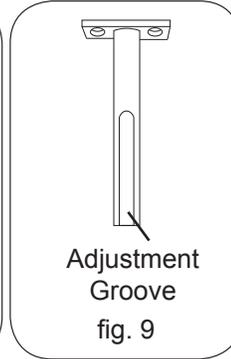


fig. 9

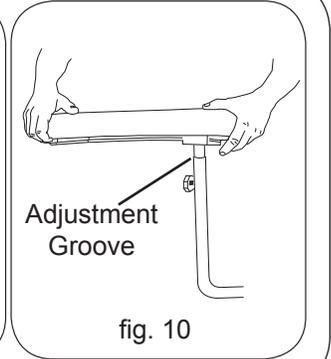


fig. 10

## Operating the Stool

1. To lower seat allow weight to remain on seat while pulling up on pneumatic handle.
2. To raise seat take weight off of seat while pulling up on pneumatic handle.
3. To move backrest in or out-
  - a. Loosen handknob on underside of seat.
  - b. Move backrest to desired location.
  - c. Tighten handknob.
4. To raise or lower body support-
  - a. Loosen handknob slightly on the swingarm (do not remove handknob).
  - b. Move body support to desired location.
  - c. Tighten handknob.
5. To move body support toward you. Pull body support toward you. You will hear clicks as the ratcheting mechanism locks into place.
6. To move body support away from you,
  - a. Squeeze and hold release lever, and push body support away from you.
  - b. Release the release lever when body support is in the desired position.

## Cleaning

A solution of 10% household liquid dish soap with warm water applied with a soft damp cloth will remove most soiling. If necessary, use a solution of liquid cleanser and water applied with a soft bristle brush. Wipe away the residue with a warm damp cloth. For more difficult stains not removed by the above method. Dampen a soft white cloth with a solution of household bleach (sodium hypochlorite); 10% bleach, 90% water. Rub gently. Rinse with a water dampened cloth to remove residual bleach. All surfaces should be cleaned within your facility's guidelines concerning antimicrobials and blood borne pathogens. Dirt can build up on casters and transfer back onto floor. Clean treads of casters with a bristle brush and mild soap.

## Maintenance

Periodically check control plate and body support fixed post fasteners. Tighten as needed. Check condition of casters for cracks, chips, loose or missing wheels. Replace if damaged. Check cylinder for oil leaks. Some lubricant will always be present on the spindle (the shaft that is attached to the control plate). Leaking is a sign of a worn cylinder however, and should be replaced. Check welds on control plate, swing arm and body support fixed post for fatigue. Replace any component that has a fatigued or broken weld.

## Troubleshooting

**Seat drifts down**-Seat drifts down when seated on stool, and/or seat rises on its own with no one seated on stool.

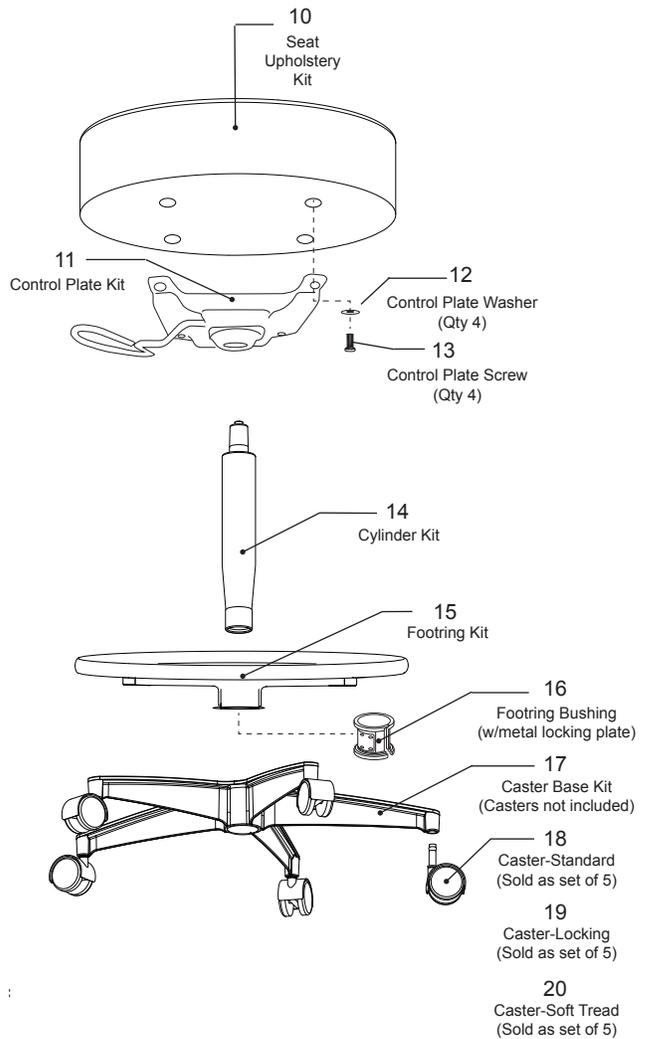
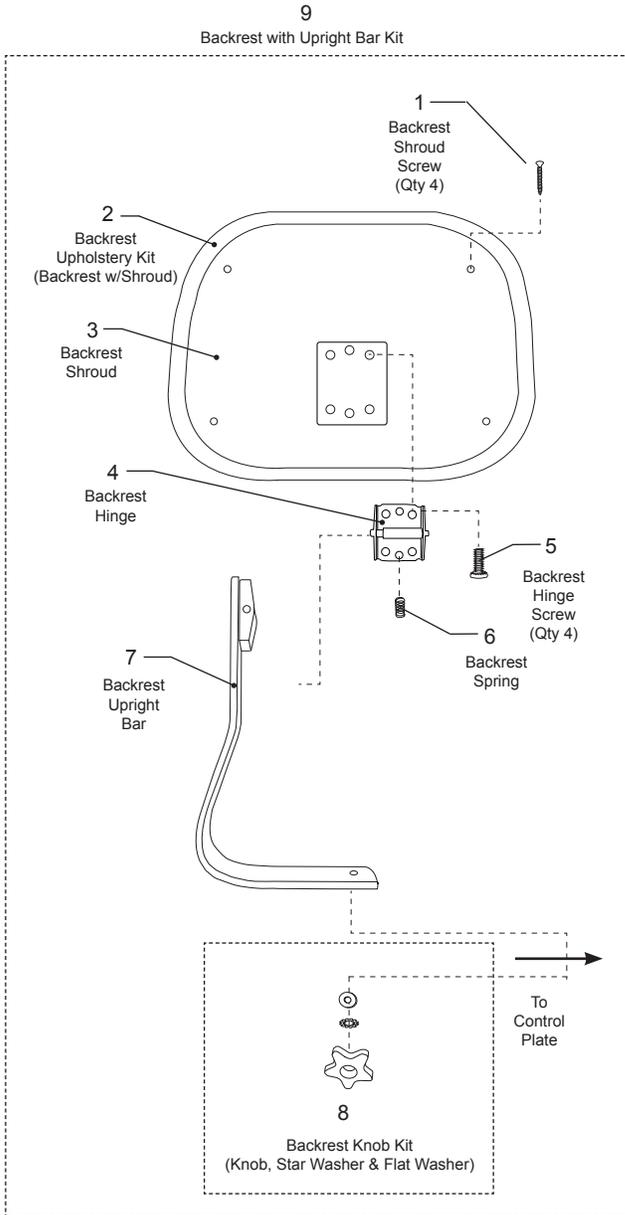
**To test:** sit on stool. Lightly wiggle the pneumatic handle. It should have some "play" (looseness). If there is play in the handle then replace the cylinder. If there is no play in the handle a defective control plate is suspect. Replace the control plate.

**Footring Slips**- Footring will not hold its position. Ensure that the cylinder body is clean and free of oil or other contaminants. Loosen knob on footring. Wipe down cylinder with clean cloth. Then clean with a detergent solution. While cylinder is wet with detergent solution, raise and lower footring several times to get detergent onto footring bushing. Wipe down with clean damp cloth. Raise and lower footring several times to remove detergent solution from footring bushing. Repeat rinses until all oil residue is removed and all components are dry. Move footring to desired location and tighten handknob on footring. If this does not resolve slipping issue, replace footring or footring bushing.

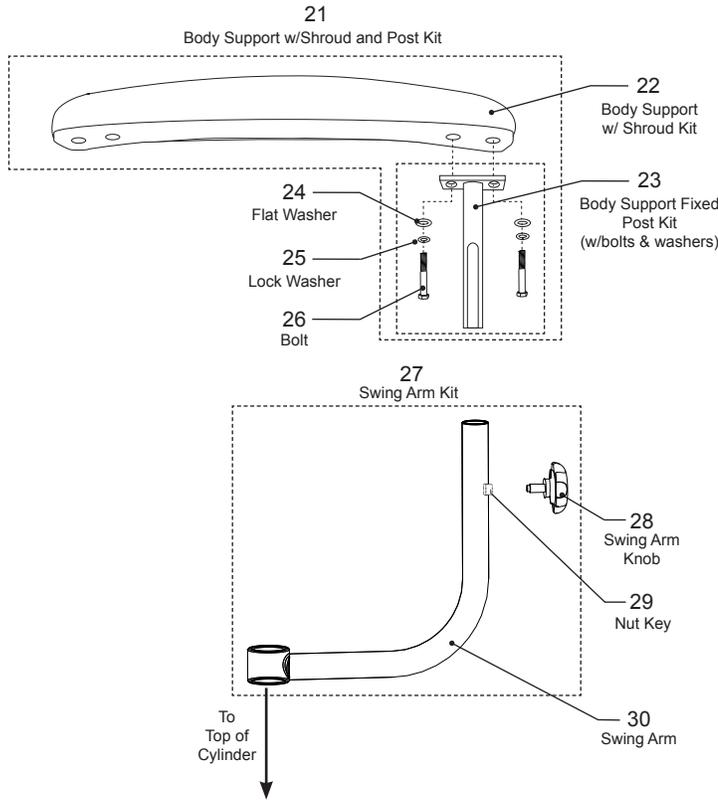
Please retain this document for ease of ordering parts

**Main Stool & Backrest Kits and Components**

Swingarm and Body Support Kits and Components (next page)



**Body Support & Swingarm Kits and Components**



**Ordering Replacement Parts**

When contacting customer service please be ready with the number and name of the kit or component needed, and the Model Number, Order Number, and Date of Manufacture (found on label on underside of seat).

Stool Label 1" x 4" on underside of seat (sample only)

Brewer	04-Mar-14
11001B	
STOOL,CENTURY, ALUM BASE, BACK	
US396 ALABASTER	
16630218	Weight Capacity 250lbs

Be ready to read the numbers on the label to the customer service representative. These numbers ensure that the correct replacement parts are ordered for your stool.

**Contacting Customer Service**



Have your label information ready, and contact customer service at **800-558-8777**.

**Warranty**

Warranty: Brewer shall manufacture the Products in accordance with the requirements of all applicable law, including without limitations, the regulations promulgated by and for the Federal Food and Drug Administration and industry standards. Brewer warrants its Products to be free from defects in parts and workmanship under normal use and service for a period detailed in the table below from the date of delivery to original end user. Brewer will not be responsible for any Product failure due to abuse, modification or improper use, or for any use which exceeds the published capacity of the Product.

Do not discard parts before contacting Brewer for warranty service, as Brewer may require the customer to send in defective parts for examination to determine the applicability of these warranty provisions. If this occurs, the customer will be invoiced against a new purchase order for the replacement part. If the part is found to our satisfaction to have been defective under the terms of the warranty, the customer will be credited the amount of the replacement part and outbound shipping costs. If the part is found not to be defective under the terms of this warranty, the customer is liable for the cost of the replacement part, shipping, and/or any repair costs.

Product	Warranty Registration Required	Warranty Period
Seating products (Non-Industrial)	NO	5 Years

This warranty is exclusive and in lieu of all other warranties and remedies whatsoever, including but not limited to implied warranties for merchantability and/or fitness for a particular purpose. No agent, employee, or representative of Brewer has any authority to make any affirmation, representation, or warranty not set forth in these terms and conditions concerning any products of Brewer. Brewer shall have no liability whatsoever for damages caused by transportation, accidents, fire, unauthorized alteration, or normal wear or abuse. Brewer will have no liability whatsoever for any incidental or consequential damages, including without limitation, lost profits or any such damages arising from (a) the design, manufacture, sale, delivery, installation, repair, operation or use of Products of Brewer or any part thereof, (b) any actual or alleged failure or defect in Products of Brewer or any part thereof, or (c) any actual or alleged breach or non-performance by Brewer of this limited warranty.